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Water Treatment Summary

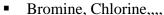
In short summary, water treatment is performed to target three areas.

- 1. <u>Biological control</u> reducing and controlling the biological organisms to a safe level
- 2. <u>Corrosion control</u> limiting the corrosion rate in the system to provide the necessary equipment life expectancy
- 3. <u>Scale control</u> eliminating or reducing the formation of scale on heat transfer surfaces to maintain efficient heat rejection and energy efficiency

Typically there are two chemical groups administered to achieve these three goals.

- Biocide
 - o Oxidizing oxidizing biocides 'burn'

microorganisms, therefore an organism developing immunity to an oxidizer is not typical.



- Non Oxidizing non-oxidizers are poisons.
 Microorganisms can develop immunity to non-oxidizers in similar fashion to microorganism immunity with extended administration of the same antibiotic.
 - Gluteraldehyde, Isothiazolin, DBNPA,,,,,

- Inhibitor
 - A single product with ingredients to provide necessary performance for corrosion and scale control

In addition to chemicals, a controller measuring conductivity of the circulating water and operating an automatic valve to control total dissolved solids is critical.

Other factors for consideration in an overall evaluation of a water treatment program:

- Water consumption better water treatment service can allow greater water savings
- Safety chemicals are hazardous materials. Selection of chemicals, especially biocides, should take into consideration the operating environment. As well, storage and site configuration relating to chemical containers should be a high priority to avoid potential

for spills or human contact. MSDS and eye wash equipment should be available near the chemicals.

- Cost the benefits must meet or exceed the cost
- Service a reliable and conscientious service provider ensures success







